Factory Facts



BASTROP, TEXAS

- Upfit Law Enforcement Vehicles
- Fleet Purchasing
- Fleet Management
- Upfitting/Upfit
 - Sedans
 - SUVs
 - Pickups
 - Buses
- Drop-in Modules Fabricated
- Vehicle and Equipment Refurbishment
- Fleet Disposal
- Warranty
- ISO 9001: 2000 Certified
- Factory Location/Directions
- POC Contact info
- Factory Attributes
- Machinery/Capacity/Capabilities
- Major Product Lines
- Products
- Employment
- Certifications



BASTROP, TX

FPI Bastrop: Making Sure You Are Always Ready to Roll



Federal Prison Industry of Bastrop, Texas provides high-quality, mission-ready vehicles to a variety of federal law enforcement agencies, including US Border Patrol and the US Marshals Service. We currently employ 17 staff members and 308 corrections inmates to handle all aspects of our customers' fleet purchases and deliveries across the United States and to Hawaii, Puerto Rico and the US Virgin Islands.

The FPI Bastrop facility features two fully staffed Auto Cad design areas, one dedicated to decals and striping, and the other to a fully operational metals fabrication shop, allowing us to quickly and efficiently meet the unique needs of each customer. At FPI Bastrop, we are proud of our ability to implement all projects with maximum efficiency, from initial input to design and development, to the finished product.

Whatever the need, we can handle it

The FPI Bastrop Upfitting operation supplies customers with:

- · Light- and heavy-duty trucks
- leeps
- Sport utility vehicles
- Three types of HMMVs, including prototype SRV allterrain vehicles
- Customized sedans, vans and busses
- Non-law enforcement vehicles, such as cab and chasse heavy trucks



The tools and equipment to get the job done

The employees at FPI Bastrop are fully trained to operate the modern machinery and equipment located throughout the facility. Most of the mechanical tools are powered by a 300 gallon air compressor that pumps 92 to 110 psi, delivered to all work bays via drop lines. Each production area is supplied with

standard automotive tools and equipment, and the facility also has:

- Fully vented and certified drive-in paint booth/dryer
- A Hobart Betamig 250 welder



- Tig wave welder
- Miller Syncrowave 350 welder
- Lincoln Ideal arc 250 welder
- Six Millermatic Mig 250 welders
- 50 amp Plasma cutter
- 55 amp plasma cutter
- Two upright belt grinders
- Bentec 300 benders
- 5-point iron worker
- 6" break press



- 10" sheer
- Pipe cutting band saw
- Walk-in powder coat paint booth
- Walk-in powder coat bake oven
- Walk-in sand blaster booth

CERTIFICATIONS

FPI Bastrop has received its American Correctional Accreditation (ACA) and employs two procurement agents with authorized warrants to purchase materials under the Federal Acquisition Regulation

(FAR). All production foremen are certified Universal Technicians; and the Quality Assurance Manager has completed all required quality assurance courses. The QA department is ISO 9001: 2000 certified.

LOCATION

The FPI Bastrop facility is located just minutes from Austin, Texas, on state highway 95 between Elgin and Bastrop.



CONTACT INFORMATION

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